



**CUSTOM OVERHAUL
SOLUTIONS.**

**MARINE BUNDLED REPAIR SOLUTION
C18 Engine Overhaul**

MACORP 



WE HAVE ENGINEERED IT FOR PERFORMANCE.

YOU CUSTOMIZE IT FOR YOUR WORK.

Keep your vessel in business; overhaul it with our new C18 Cat[®] Marine Bundled Repair Solution.

From Foundational to Optimal levels, we are offering you **flexible repair options** for your top end or major overhaul. All Cat parts are manufactured to **precise** specifications and engineered for **reliable, high-quality** overhauls.

You asked for **improved pricing** and a longer warranty – we listened. Delivered at a **value price**, your Bundled Repair Solution is backed by our **one-year parts warranty**, with available **extended coverage** up to three years.

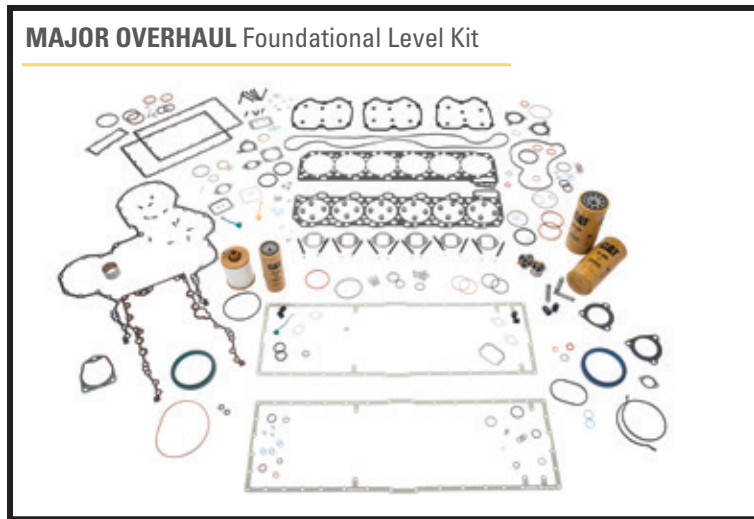
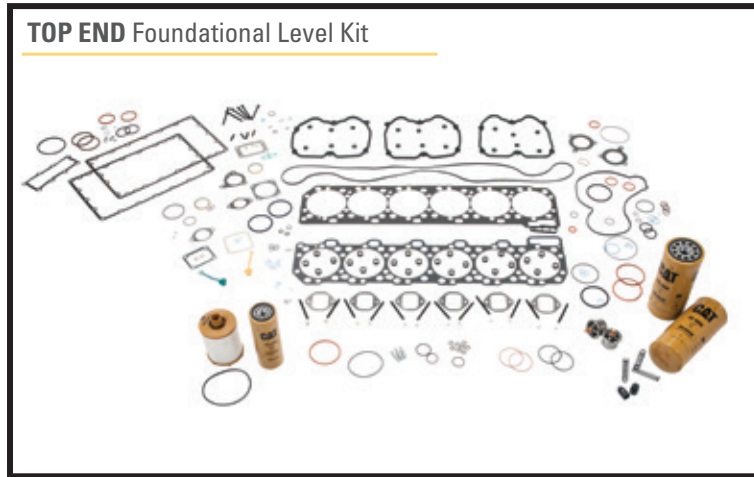
Additional pricing and coverage benefits are available based on the level you choose, and apply even if you do the work. Due to variations based on region, see your local Cat dealer for financing options and customized promotions available to you. Rely on your Cat dealer team to deliver **professional advice, expert service and unmatched support** across any water, on any coast.

**IT'S BUILT ON
EXPERTISE.
BUILT FOR EASY
PARTS SELECTION.
BUILT FOR BUSINESS
ON THE WATER.
BUILT FOR VALUE.
BUILT TO RESTORE.
BUILT TO LAST.
BUILT TO BE
CUSTOMIZED.
BUILT BY THE
NAME YOU TRUST.
AND MOST
IMPORTANTLY,
BUILT FOR YOU.**

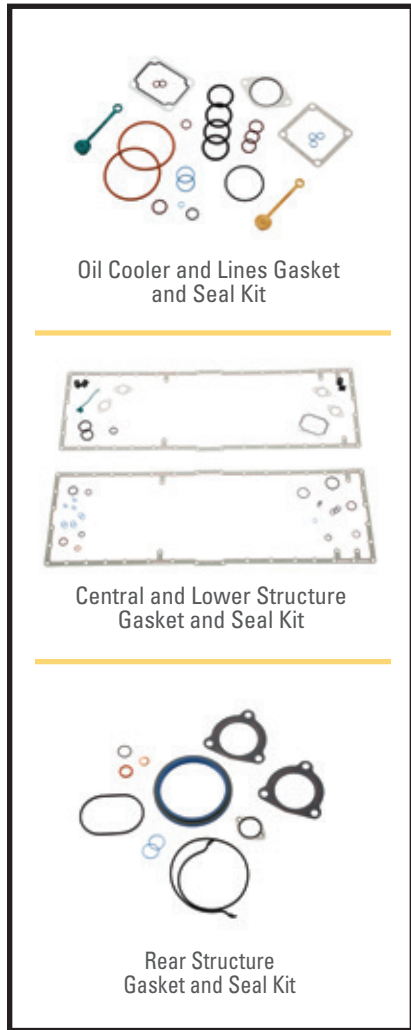
YOU CHOOSE.

START WITH THE FOUNDATIONAL LEVEL:
SELECT OUR PREPACKAGED FOUNDATIONAL LEVEL KIT
OR CUSTOMIZE YOUR OWN FOUNDATIONAL LEVEL.

Containing all the basics for your engine overhaul, our Foundational Level Kit is designed for convenience – prepackaged, ordered with a single part number and delivered in a single box. Our Customize Your Own Foundational Level allows you to order to your specific engine needs. No matter which Foundational Level option you choose, benefit from our bundled pricing and extended parts warranty when you complete your overhaul with our Advanced or Optimal Level.



Includes all gaskets and seals required for a complete overhaul, and many 100% replacement items – ranging from thermostats to gear bushings.



Select as many gasket and seal kits as you need – also consider adding key components necessary to improve overhaul effectiveness, including:

- Oil filters
- Fuel filters
- Studs
- Thermostats
- Lock nuts
- Bushings
- Washers
- Plugs

Major Overhaul Gasket and Seal Kits													
Top End Overhaul Gasket and Seal Kits													
ENGINE SERIAL NUMBER PREFIX	ENGINE ARRANGEMENT	TOP END OVERHAUL FOUNDATIONAL KIT	MAJOR OVERHAUL FOUNDATIONAL KIT	SINGLE FUEL INJECTOR GASKET AND SEAL KIT	AFTERCOOLER AND LINES GASKET AND SEAL KIT	SINGLE CYLINDER HEAD GASKET AND SEAL KIT	HEAT EXCHANGER GASKET AND SEAL KIT	OIL COOLER AND LINES GASKET AND SEAL KIT	REAR STRUCTURE GASKET AND SEAL KIT	CENTRAL AND LOWER STRUCTURE GASKET AND SEAL KIT			
CKH	234-9223	4557249	4557246	2481394	4551617	4560007	4532313	4551190	4179667	4551197			
	201-0563												
	234-9226	4557248	4557245								4560006	4532315	4551871
	234-9225												
226-1190	4551195	4551188	4551738					4551190		4551197			
261-7716													
261-7708													
261-7706													
261-7710													
261-7720	4557249	4557246	4560007					4532315		4560003			
261-7709	4551194	4551187	4560005										
242-0382	4551194	4551187	4560007	4551190	4551197								
242-0376													
242-0372													
242-0385	4557249	4557246	4560007	4551190	4551197								
GES	343-6636	4551192	4551186	4559998	4553631	4551871							
	343-6639												
	328-4515												
GPN	328-2401	4551195	4551188	4551738	4551190	4551197							
GPS	342-6535	4551191	4551184	4559998	4551850	4505583	4551871						
	342-6543												
	328-4539												
	342-6531												
	342-6539												
	328-4538												
	342-6536												
328-4549	4557248	4557245	4560006	4532315	4551197								
J2K	290-5693	4551192	4551186	4559998	4553631	4551197							
JKX	314-2816	4557379	4557378	4557252	4560009	4551741	4551190	4551197					
	338-1513												
	338-1512												
	314-2815												
PLE	319-5397	4557249	4557246	4560007	4532315	4553631	4551871						
	319-5398	4557248	4557245	4560006									
T2P	320-9801	4551192	4551186	4551617	4559998	4553631	4179667						
	320-9809												
	345-8311												
	320-9805												
	320-9800												
	320-9797												
	320-9803	4553581	4551185				4551741	4551197					
	320-9811												
	320-9791												
	320-9791												
WKB	319-8757	4551195	4551188	4551617	4551738	4551190	4551197						
C1J	241-9635	4551195	4551188	4551617	4551738	4560005	4532315	4551190	4560003				
	241-9631												
	241-9636												
	241-9639*	4551195	4551188							4551738	4551190	4551197	
	241-9621*	4551194	4551187							4560005	4532315	4560003	
	241-9620*	4551195	4551188							4551738	4551190	4551197	
	241-9620*	4551194	4551187							4560005	4532315	4560003	
	241-9632*	4551195	4551188							4551738	4551190	4551197	
	241-9632*	4551194	4551187							4560005	4532315	4560003	

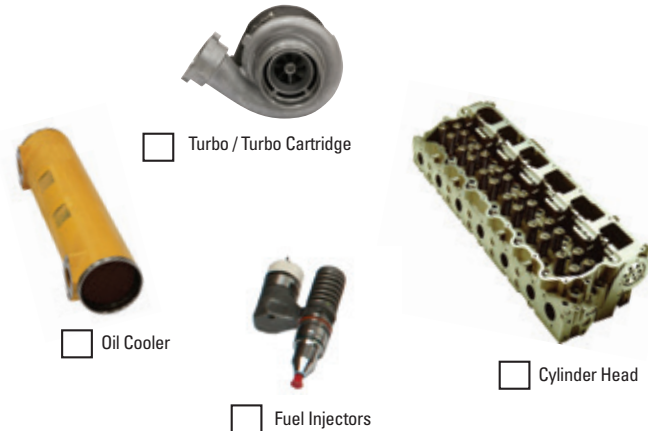
*Due to multiple engine configurations for these arrangements, please contact your dealer with your complete engine serial number to ensure the correct kit is selected.

ADVANCED LEVEL

ADDITIONAL BENEFITS

Keep all the features from our Foundational Level, but with our Advanced Level, you add parts specific to your engine needs. Customize your overhaul – and increase your value.

TOP END OVERHAUL – ADVANCED LEVEL	
Top End Overhaul Foundational Kit	<input checked="" type="checkbox"/>
Cylinder Head	Choose the FOUNDATIONAL LEVEL option that is right for you, PLUS choose ONE or MORE primary components from this list*
Fuel Injectors	
Oil Cooler	
Turbo / Turbo Cartridge	
Ask your dealer for promotions specific to your ADVANCED LEVEL solution.	



Choose **ONE OR MORE** components

MAJOR OVERHAUL – ADVANCED LEVEL	
Major Overhaul Foundational Kit	<input checked="" type="checkbox"/>
Cylinder Head	Choose the FOUNDATIONAL LEVEL option that is right for you, PLUS choose ONE or MORE primary components from this list*
Cylinder Packs	
Fuel Transfer Pump	
Fuel Injectors	
Oil Cooler	
Oil Pump	
Turbo / Turbo Cartridge	
Water Pump	
Ask your dealer for promotions specific to your ADVANCED LEVEL solution.	



Choose **ONE OR MORE** components

For your most effective overhaul, we recommend inspecting, reconditioning or replacing additional components, including:

- Rod bearings
- Thrust plates
- Main bearings
- Hoses
- Connectors

OPTIMAL LEVEL

MAXIMUM BENEFITS

Bring your engine to original factory specifications and performance. This is our most comprehensive overhaul solution – and our best value, including all the features and benefits from our Foundational Level.

TOP END OVERHAUL – OPTIMAL LEVEL	
Top End Overhaul Foundational Kit	<input checked="" type="checkbox"/>
Cylinder Head	<input checked="" type="checkbox"/>
Fuel Injectors	<input checked="" type="checkbox"/>
Oil Cooler	<input checked="" type="checkbox"/>
Turbo / Turbo Cartridge	<input checked="" type="checkbox"/>
Ask your dealer for promotions specific to your OPTIMAL LEVEL solution.	



Choose **ALL** components

MAJOR OVERHAUL – OPTIMAL LEVEL	
Major Overhaul Foundational Kit	<input checked="" type="checkbox"/>
Cylinder Head	<input checked="" type="checkbox"/>
Cylinder Packs	<input checked="" type="checkbox"/>
Fuel Transfer Pump	<input checked="" type="checkbox"/>
Fuel Injectors	<input checked="" type="checkbox"/>
Oil Cooler	<input checked="" type="checkbox"/>
Oil Pump	<input checked="" type="checkbox"/>
Turbo / Turbo Cartridge	<input checked="" type="checkbox"/>
Water Pump	<input checked="" type="checkbox"/>
Ask your dealer for promotions specific to your OPTIMAL LEVEL selection.	



Choose **ALL** components

For your most effective overhaul, we recommend inspecting, reconditioning or replacing additional components, including:

- Rod bearings
- Thrust plates
- Main bearings
- Hoses
- Connectors

* Contents will vary based on engine configuration.

EXTENDED SERVICE COVERAGE
(ESC)

**SELECT INDIVIDUAL
COMPONENT COVERAGE
AVAILABLE**

On commercial engines only.

Contact your Cat dealer for details.

www.catmarinesupport.com

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